

## Configuration CNC Fanuc 16*i*, 18*i*, 21*i* pour DCom.

### Paramètres machines

Paramètre 0000

#7	#6	#5	#4	#3	#2	#1	#0
X	X	SEQ 0	X	X	INI 0	ISO 1	TVC 0

Paramètre 0020

Selection du port " 0 " ( RS232-1 / JD36A )

Paramètre 0100

#7	#6	#5	#4	#3	#2	#1	#0
ENS 0	IOP 0	ND3 0	X	NCR 0	X	CTV 0	X

Paramètre 0101

#7	#6	#5	#4	#3	#2	#1	#0
NFD 1	X	X	X	ASI 0	X	X	SB2 1

Paramètre 0102

Type de connexion 0 ( Standard RS 232 )

Paramètre 0103

Vitesse de transmission 10 ( 4800 Bds )

Adaptateur	Configuration de la transmission	
	Paramètre	Valeur
	\$BaudRate (300-115200)	4800
	\$Parity (0: even; 1: odd; 2: none; 3:mark; 4:space)	0
	\$CtrlParity ( 0: off; 1: on)1	1
	\$StopBit (1, 2)	2
	\$DataLength ( 5, 6, 7, 8)	7
	\$HandShake ( bit0 : Xon/Xoff ; bit1 : hardware RTS/CTS ; bit2 : hardware DSR/DTR)	1
	\$XOnChar ( decimal code of character )	19
	\$XOffChar ( decimal code of character )	17
	\$TimeOut ( time in secondes; 9999 means endless Timeout)	9999
	\$TransferDisplay ( 0: brief; 1: full )	1
	\$TransferType ( 0: Binary; 1: Texte )	1
	\$Conversion ( 0: off; 1: on )	1
	\$LineLimitChar ( decimal code of char )	0
	\$SpacePack ( 0: off; 1: on; 2: supress )	0
	\$StartStoring ( decimal code of char )	37
	\$StopStoring ( decimal code of char )	37
	\$BeginChar ( decimal code of char )	0
	\$EndChar ( decimal code of char )	0
	\$NewLineSend ( decimal code of characters: CR = 13, LF = 10 )	13 10
	\$NewLineRec ( decimal code of characters: CR = 13, LF = 10 )	0
	\$BinaryFilter ( decimal code of mask )	255
	\$IsoFilter ( 0: off; 1: receive; 2: transmit; 3: receive & transmit)	0
	\$RxCharFilter ( decimal code of characters )	0
	\$TxCharFilter ( decimal code of characters )	0
	\$BlocSend ( size of bloc send in one time )	1
	\$TimeBetweenBloc ( time in milliseconds; 0 means no Time)	999

