

## Configuration Dcom Citizen-Fanuc

Citizen équipée de commande Fanuc 0T

Adaptateur	Configuration de la transmission	
	Paramètre	Valeur
<p>DDCNC</p> <p>DCOM ↔ Fxxx</p> <p>1 — Gnd</p> <p>7 — Gnd</p> <p>2 → TxD</p> <p>3 ← RxD</p> <p>4 → RTS</p> <p>5 ← CTS</p> <p>6 ← DSR</p> <p>20 → DTR</p> <p>8 ← DCD</p> <p>22 — RI</p>	\$BaudRate (300-115200)	2400
	\$Parity (0: even; 1: odd; 2: none; 3:mark; 4:space)	0
	\$CtrlParity ( 0: off; 1: on)1	1
	\$StopBit (1, 2)	2
	\$DataLength ( 5, 6, 7, 8)	7
	\$HandShake ( bit0 : Xon/Xoff ; bit1 : hardware RTS/CTS ; bit2 : hardware DSR/DTR)	1
	\$XOnChar ( decimal code of character )	19
	\$XOffChar ( decimal code of character )	17
	\$TimeOut ( time in secondes; 9999 means endless Timeout)	9999
	\$TransferDisplay ( 0: brief; 1: full )	1
	\$TransferType ( 0: Binary; 1: Texte )	1
	\$Conversion ( 0: off; 1: on )	1
	\$LineLimitChar ( decimal code of char )	0
	\$SpacePack ( 0: off; 1: on; 2: supress )	0
	\$StartStoring ( decimal code of char )	37
	\$StopStoring ( decimal code of char )	37
	\$BeginChar ( decimal code of char )	0
	\$EndChar ( decimal code of char )	0
	\$NewLineSend ( decimal code of characters: CR = 13, LF = 10 )	13 10
	\$NewLineRec ( decimal code of characters: CR = 13, LF = 10 )	0
	\$BynaryFilter ( decimal code of mask )	255
	\$IsoFilter ( 0: off; 1: receive; 2: transmit; 3: receive & transmit)	0
	\$RxCharFilter ( decimal code of characters )	0
	\$TxCharFilter ( decimal code of characters )	0
	\$BlocSend ( size of bloc send in one time )	1
	\$TimeBetweenBloc ( time in miliseconds; 0 means no Time)	999